

SLUDGE PRO® DOUBLE DISC PUMPS
3DDWP-SS™

BENEFITS

TRANSFER FROM 0-165 GPM

MAX. HEAD TO 184' (80 PSI)

NO REGULAR MAINTENANCE REQUIRED

TWO YEAR LIMITED WARRANTY*

IDEAL FOR ABRASIVE, VISCOUS AND SHEAR SENSITIVE MEDIA

RUNS DRY = NO DAMAGE

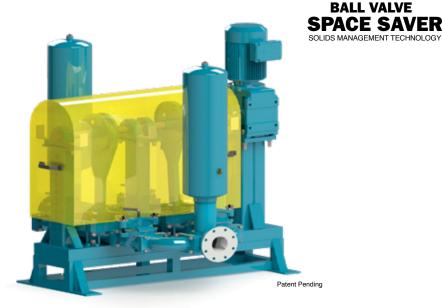
SELF PRIMING PUMP

HIGHER OPERATING PRESSURE

NEXT GENERATION DISC PUMP TECHNOLOGY

*Contact factory for warranty details.

WASTECORP.COM



THE WAIT IS OVER FOR A MORE ADVANCED DISC PUMP.

Sludge Pro® disc pumps are designed for a wide range of slurry and sludge process applications for the municipal, industrial, chemical and food processing industries. These durable leak-free pumps are self priming and can run dry without damage for uncompromising pumping reliability. Select from standard direct drive, belt driven, air, hydraulic and engine drive systems.

SLUDGE PRO® 3DDWP - DOUBLE DISC PUMPS



Advanced Disc Pump Technology

- · Seal-less, glandless & leak free design
- · OSHA compliant guard
- · Over six models to select from



Innovative Trunnion Options

Not all pumping applications are alike, that's why Wastecorp offers you the right elastomer for your application including:

- · Santoprene®
- · Teflon®
- · Buna-N®
- · Nordel®

 $\cdot \ Viton^{\tiny{\circledR}}$

· Neoprene

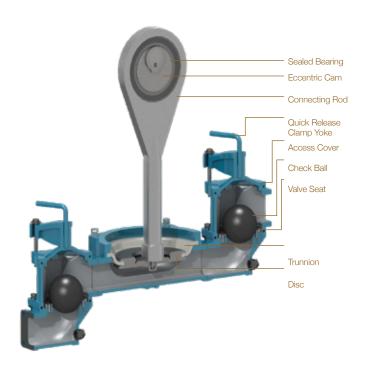


Pressure Sensor Assembly

Provides safe protection against dead heading, closed valves or other discharge blockages that can damage the pump. Also permits direct charging of pulsation dampener and access for cleaning.



CUT AWAY



TECHNICAL SPECIFICATIONS

Model	Sludge Pro® 3DDWP
Connection Size	3" 150# Flanged
Typical Flow Range	0-165 GPM
Solids Handling	Max 1¾"
Displacement	1.5 gal/rev
Max. Suction Lift	25'
Max. Discharge Head	184' (80 psi) (5.1 bar)
Max. Liquid Temp.	350°F (176°C)
Operating Speed	up to 111 RPM

MATERIALS OF CONSTRUCTION

	Standard	Optional
Trunnion	Neoprene (TPE) 0°F to 200°F	Santoprene -40°F to +225°F Bruna-N° +10°F to +180°F Viton® -40°F to +350°F Teflon® (PTFE) +40°F to +220°F Nordel® -60°F to +280°F
Discs	Ductile Iron, ASTM A 536, Grade 65-45-12	
Ball Valve	Urethane	Teflon®
Sectionalized Construction	Cast Iron ASTM A48 Class 30	See Coating Options Below
Eccentric Cam	Ductile iron ASTM A 536, Grade 65-45-12	
Drive Shaft	400 Series SS	
Connecting Rod	Ductile iron ASTM A 536, Grade 65-45-12	
Base Frame	Heavy Duty Fabricated Steel	304SS, Galvanized Steel, 316 SS

DRIVE SYSTEM OPTIONS

Direct Dive	Electric Motor
Optional	Air, hydraulic, belt driven
Engine Driven	Gas or diesel

 ${\bf Note: Consult\ factory\ for\ applications\ exceeding\ maximum\ pressure\ and/or\ temperature\ indicated.}$

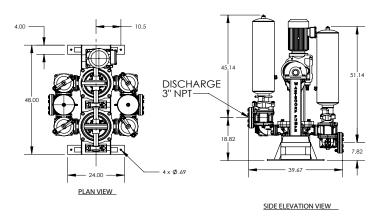
WETTED CASTING COATING OPTIONS

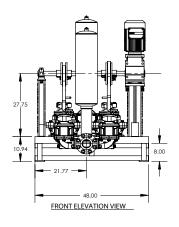
Xylan, ETFE / PTFE, Dura-S, Nitrile, Neoprene, Nordel, Viton, Hypalon

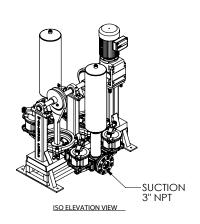
SLUDGE PRO® DOUBLE DISC PUMPS 3DDWP **Series**



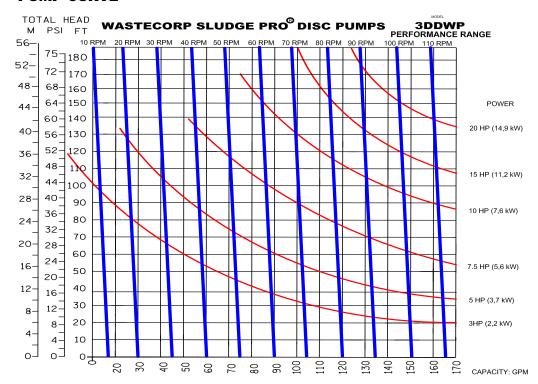
APPROXIMATE PUMP DIMENSIONS







PUMP CURVE



SUCTION LIFTS

Dry Prime Static Suction Lift: 25' (7.62m) Wet Prime: 25" Hg 28.4' (8.6m) <u>CURVE NO.:</u> 63909-00 <u>MODEL</u>: 3DDWP

<u>SIZE</u>: 3" x 3" <u>RPM:</u> VARIOUS <u>SP. GR.:</u>1.0 @ 68°F

Displacement Per Stroke: 1.50 Gal/Revolution



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