

SLUDGE PRO® DOUBLE DISC PUMPS 4DDWP-SS™

#### **BENEFITS**

TRANSFER FROM 0-250 GPM

MAX. HEAD TO 184' (80 PSI)

NO REGULAR MAINTENANCE REQUIRED

TWO YEAR LIMITED WARRANTY\*

IDEAL FOR ABRASIVE, VISCOUS AND SHEAR SENSITIVE MEDIA

RUNS DRY = NO DAMAGE

SELF PRIMING PUMP

HIGHER OPERATING PRESSURE

NEXT GENERATION DISC PUMP TECHNOLOGY

\*Contact factory for warranty details.

WASTECORP.COM



BALL VALVE
SPACE SAVER

Patent Pending

# THE WAIT IS OVER FOR A MORE ADVANCED DOUBLE DISC PUMP.

Sludge Pro® double disc pumps are designed for a wide range of slurry and sludge process applications for the municipal, industrial, chemical and food processing industries. These durable leak-free pumps are self priming and can run dry without damage for uncompromising pumping reliability. Select from standard direct drive, belt driven, air, hydraulic and engine drive systems.

#### SLUDGE PRO® 4DDWP - DOUBLE DISC PUMPS



#### **Advanced Disc Pump Technology**

- · Seal-less, glandless & leak free design
- · OSHA compliant Guard
- · Over six models to select from



#### **Innovative Trunnion Options**

Not all pumping applications are alike, that's why Wastecorp offers you the right elastomer for your application including:

- · Santoprene®
- · Teflon®
- · Buna-N®
- · Nordel®

 $\cdot \ \text{Viton}^{\scriptscriptstyle{\circledR}}$ 

· Neoprene



#### **Pressure Sensor Assembly**

Provides safe protection against dead heading, closed valves or other discharge blockages that can damage the pump. Also permits direct charging of pulsation dampener and access for cleaning.

rev August 28 2019





# **TECHNICAL SPECIFICATIONS**

Model	Sludge Pro® 4DDWP
Connection Size	4" 150# Flanged
Typical Flow Range	0-250 GPM
Solids Handling	Max 1¾"
Displacement	2.28 gal/rev
Max. Suction Lift	25'
Max. Discharge Head	184' (80 psi) (5.1 bar)
Max. Liquid Temp.	350°F (176°C)
Operating Speed	up to 110 RPM

## **MATERIALS OF CONSTRUCTION**

	Standard	Optional
Trunnion	Neoprene (TPE) 0°F to 200°F	Santoprene -40°F to +225°F Buna-N*+10°F to +180°F Viton* -40°F to +350°F Teffon* (PTFE) +40°F to +220°F Nordel* -60°F to +280°F
Discs	Ductile Iron, ASTM A 536, Grade 65-45-12	
Ball Valve	Urethane	Teflon®
Sectionalized Construction	Cast Iron ASTM A48 Class 30	See Coating Options Below
Eccentric Cam	Ductile iron ASTM A 536, Grade 65-45-12	
Drive Shaft	400 Series SS	
Connecting Rod	Ductile iron ASTM A 536, Grade 65-45-12	
Base Frame	Heavy Duty Fabricated Steel	304SS, Galvanized Steel, 316 SS

## **DRIVE SYSTEM OPTIONS**

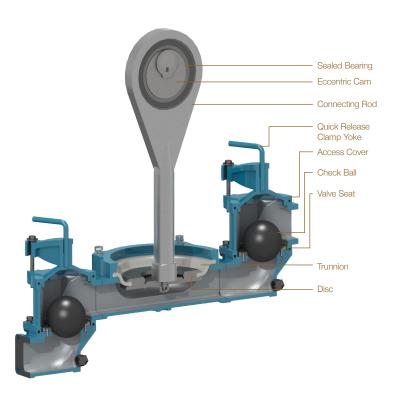
Direct Dive	Electric Motor
Optional	Air, hydraulic, belt driven
Engine Driven	Gas or diesel

 $\label{thm:consult} \textbf{Note: Consult factory for applications exceeding maximum pressure and/or temperature indicated.}$ 

## **WETTED CASTING COATING OPTIONS**

Xylan, ETFE / PTFE, Dura-S, Nitrile, Neoprene, Nordel, Viton, Hypalon

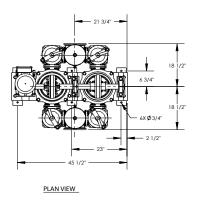
## **CUT AWAY**

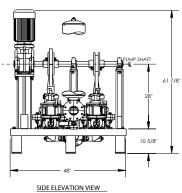


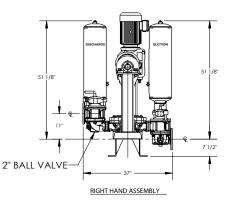


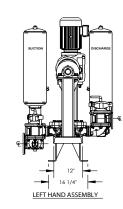


## **APPROXIMATE PUMP DIMENSIONS**

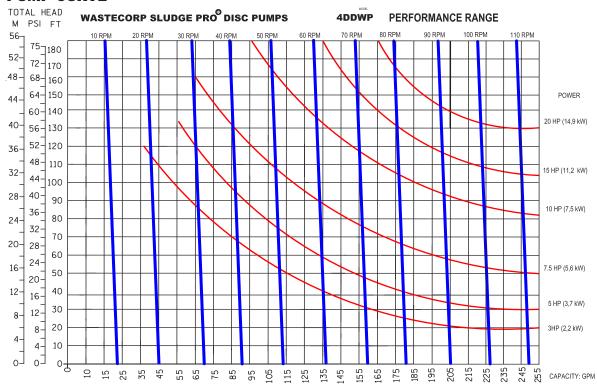


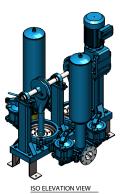






## **PUMP CURVE**





SUCTION LIFTS

Dry Prime Static Suction Lift: 25' (7.62m)
Wet Prime: 25" Hg 28.4' (8.6m)

 CURVE NO.:
 63911-00
 MODEL: 4DDWP

 SIZE: 4" x 4"
 RPM: VARIOUS

SP. GR.:1.0 @ 68°F

Displacement Per Stroke: 2.28 Gal/Revolution



Wastecorp Pumps USA P.O. Box 70 Grand Island, New York 14072 | USA Tel: 888.829.2783 | Fax: 888.883.3320 sales@wastecorp.com Wastecorp Pumps Inc. 50 Shorncliffe Road Toronto, Ontario M8Z-5K1 | Canada Tel: 416.233.3000 | Fax: 416.233.2300 info@wastecorp.com Wastecorp Pumps International P.O. Box 70 Grand Island, New York 14072 USA Tel: 201.445.2882 Fax: 201.445.3252 techsupport@wastecorp.com