# MUD SUCKER® DIAPHRAGM PUMPS 3FA-EC-DD® Series

DOUBLE DIAPHRAGM PUMPS

3FA-EC-DD™

#### **FEATURES**

Pump up to 160 GPM

Transfer solids up to 21/4" or 50% by volume

Aluminum pump body

13" diaphragms (x2)

High performance fabric reinforced Viton® flapper valves



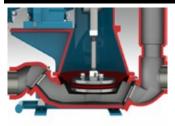


## DOUBLE THE POWER, DOUBLE THE ATTITUDE. DOUBLE DIAPHRAGM PUMPS WITH AN EDGE.

The Mud Sucker® electric double diaphragm pump 3FA-ECDD™ Series is an unprecedented combination of innovation in pump design, premium component selection and powerful pumping performance. With 3" connections and 13" diaphragms you can transfer up to 160 GPM and pump solids up to 2¼".

Better yet, you choose from five piping arrangements that we build for your unique fluid handling space - ranging from single suction to double suction configurations. You can also specify components for your specific industry including FDA compliant internals for food processing applications, to oil and gas industry rated flappers and diaphragms that are designed for more viscous fluids and dewatering applications.

#### Electric Double Diaphragm Pumps Designed for The Long Haul



#### SMARTER PUMP DESIGN

Like all FA Series pumps the industry exclusive contoured velocity channel makes pumping easier, more efficient and consistent



### PIPING DESIGNED FOR YOUR PUMP SPACE

Don't settle for someone else's piping design. Get the piping configuration that help you pump more volume, more efficiently.



## TOP RATED PUMP DRIVE SYSTEMS

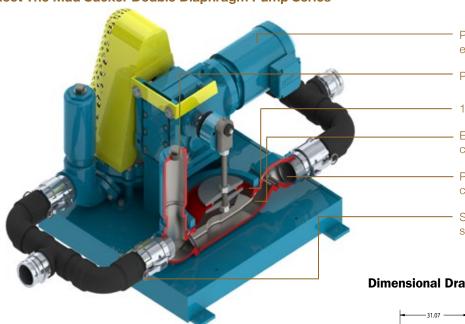
Top rated drive systems available in single phase, three phase and air operated models

#### WHAT THIS MEANS TO YOU.

Less clogs and more power means you spend less time monitoring your fluid handling application. The piping arrangement is designed based on your type of fluid and pump house arrangement.

Enhanced performance with motors designed for your pump helps you take advantage of all the Mud Sucker pump can do for you

#### Meet The Mud Sucker Double Diaphragm Pump Series



Mud Sucker electric double diaphragm pumps are manufactured in North America. Country/region specific models are available worldwide.

#### **Performance Range**

Max. capacity*	160 GPM
Max. Suction lift	25'vertical or 75' horizontal
Max. discharge head	50' vertical or 300' horizontal
Solids handling	2.250" dia or 50% by volume

#### **Pump Specifications**

Suction inlet/outlet size	3"x3"			
Max. liquid temperature	140°F (60°C) continuous			
Pump body casing	Marine grade aluminum (ASTM A356, Class 30)			
Diaphragm	13" dia TPE Santoprene® Severe duty			
Flapper valves	Fabric reinforced Buna-N (viton optional			
Gearbox	SEW Eurodrive Model R77 cast iron housing with heat treated gears			
Hardware	Zinc coated			
Rod end bearing body	Cast iron, sealer coating for corrosion resistance			
Ball bearing	Cast iron, sealer coating for corrosion resistance			
Ultimate radial static load capacity	9,000 Lbs			

#### **Motor Specifications**

Description	Part No.	Motor Option
Standard motor (TEFC)	62401-00	5HP; 1800/3/60/230/460V
Single Phase (TEFC)	62401-10	5HP; 1800/1/60/230/460V
Explosion Proof (Three phase, TEXP)	62401-20	5HP; 1800/3/60/230/460V
Explosion Proof (Single phase), TEXP	62401-30	5HP; 1800/1/60/ 230/460V

#### Premium Siemens $^{\mathbb{R}}$ , SEW Eurodrive $^{\mathbb{R}}$ or equivalent drive system

Pulsation dampening air chambers

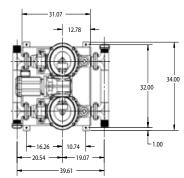
13" Santoprene® diaphragm

Exclusive Wastecorp engineered velocity channel to move fluids without clogging

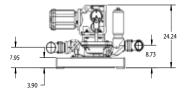
Pump Internals available with industry specific components

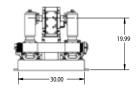
Select from five piping configurations (single suction, single discharge shown)

#### **Dimensional Drawing**

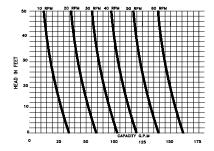








#### **Performance Curve**



#### **Pump Piping Options**



Single suction with double outlet



Double suction with double outlet



Single suction with single outlet



Standard Design



Double suction with single outlet

# ACCESSORIES

Part no.	Description		Part no.	Description
19022-00	Recommended! Pressure relief valve, bronze set at 40 psi		61292-00	Wheel mount kit with handles
63198-00 63198-10	Basic spare parts kit (diaphragm and flappers) Viton use 62198-10		60466-00	Camlock fitting 3" alum. male adapter MNPT
63199-00 63199-10	Comprehensive spare parts kit (diaphragm, flappers gaskets, weights and hardware). Viton use 62198-10		63200-00	Air chamber assembly for pulsation dampening
60723-00	Non-collapsible EPDM hose 3"x20'. Camlocks included		Various	Wet section coatings for specific applications
51334-10	Discharge hose, lay flat (brown) 3"x50'. Camlocks included		62305-00	SEW MoviMot 24V key pad speed control
61245-00	Clear swing check valve 3" FPTxFPT	0	61744-00	Starter Control Panel w/ NEMA 12 protection

**Mud Sucker® Diaphragm Pumps** 

Toll-Free: 1.888.829.2783 Email: info@wastecorp.com

