

**FEATURES**

MAX FLOW 2,250 GPM  
(511 M<sup>3</sup>/H)

MAX HEAD 250 FEET (76 METERS)

PUMP UP TO 3" (76.2 MM)  
SOLIDS

MAX SPEED 2,200 RPM

DOUBLE IMPELLER  
CLEARANCE NOTCH  
ADJUSTMENT. IT CAN BE  
ADJUSTED TO TOLERANCE  
OF 0.13 MM

HEAVY DUTY BEARINGS  
AND CASTINGS

EASILY REMOVABLE  
ROTATING ASSEMBLY

FULL IMPELLER ACCESS

SOLIDS HANDLING  
IMPELLER

QUICK SELF PRIMING  
CAPABILITIES

DOUBLE FLOATING  
MECHANICAL SEAL

DUAL LIP SEAL BEARING  
PROTECTION\*

\*optional

**6"x4"**

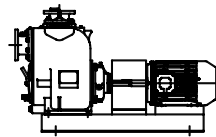


# HIGHER PRESSURE & FLOW THAN EVER BEFORE.

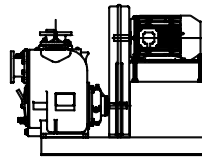
Trash Flow TFCC-VP self-priming pump is an advanced high-pressure design capable of displacing liquids at greater pressures than ever before. It can achieve 100% greater pressure and 45% increased flow over our standard TFCC series. An excellent choice for the tough high head applications commonly found in industrial and municipal applications.

**TRASH FLOW® CONFIGURATIONS**

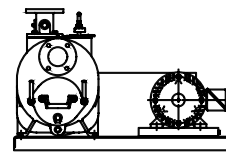
**FLEX COUPLED**



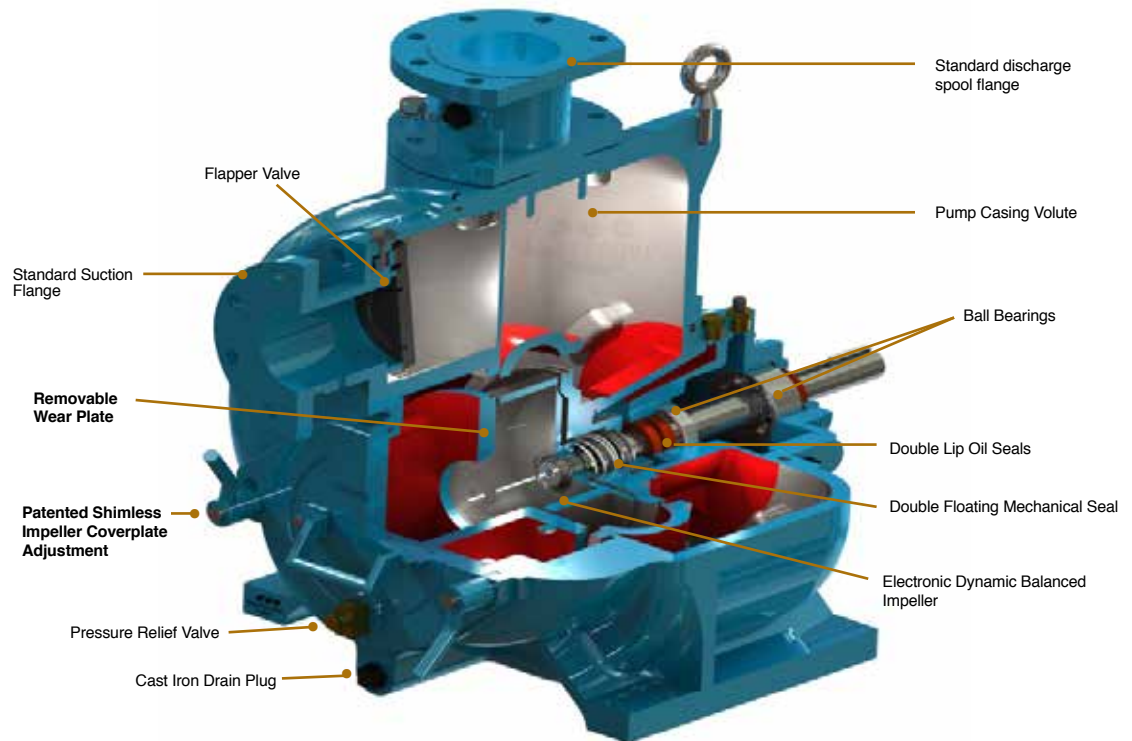
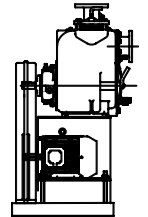
**BELT DRIVE VERTICAL**



**BELT DRIVE HORIZONTAL**



**BELT DRIVE PIGGY BACK**



# TRASH FLOW®

SELF PRIMING TRASH PUMPS

## TFCC-VP-6x4™

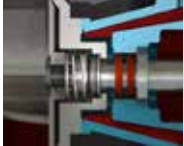


### FEATURES



#### REMOVABLE ROTATING ASSEMBLY

Experience less downtime and maintenance hassles with the Trash Flow's removable rotating assembly. The pump volute and piping are not disturbed during maintenance.



#### DOUBLE FLOATING MECHANICAL SEAL

Wastecorp's mechanical seals are designed for the harsh pumping conditions in today's municipal and industrial solids handling jobs.



#### SOLIDS HANDLING IMPELLERS

Trash Flow pumps feature our standard premium two-vane solids handling impellers with solids handling capabilities up to 3" (75mm).



#### OPTIONAL SUCTION AND DISCHARGE GAUGES

Monitor operating pressure easily with Wastecorp's optional suction and discharge gauges.

### OPTIONAL CONFIGURATIONS



#### SEWAGE LIFT STATIONS

Let our pump designers engineer the ultimate lift station for your facility. We offer complete packaged solutions including control panels, valves and more.



#### TRAILER OR SKID MOUNT ENGINE

With our trailer or skid mounted diesel engine trash pumps, you'll get a DOT approved solutions for mobile wastewater transfer

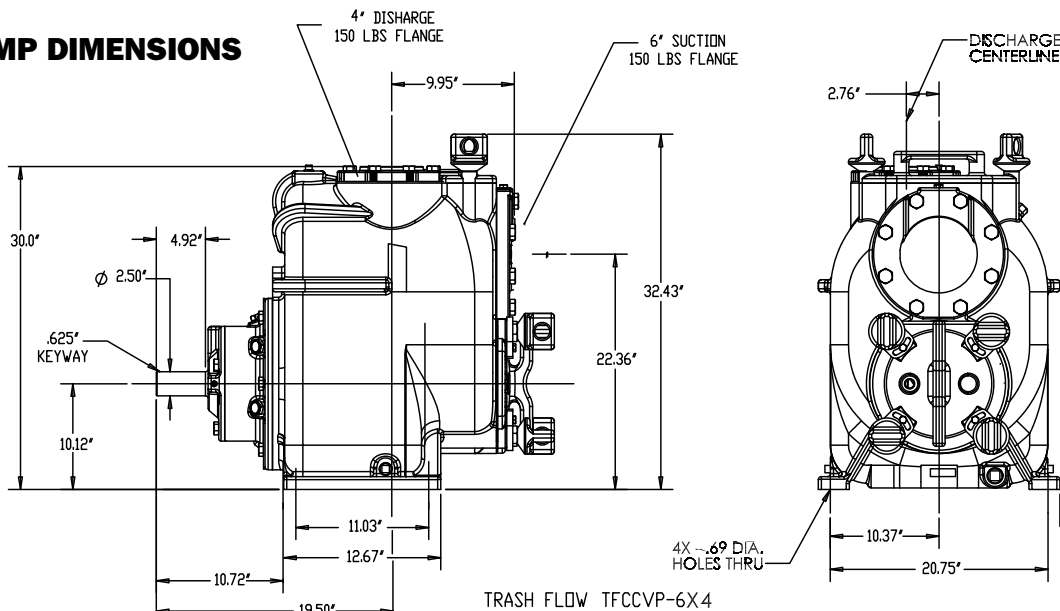
<b>Pump Size</b>	6" x 4" [150 mm x 101 mm] ANSI/DIN
<b>Pump Casing</b>	Cast Iron Class 30
<b>Operating Pressure</b>	Maximum 120 psi (797 kPa)
<b>Impeller</b>	Open type, two vane. Material: Ductile Iron N°65-45-12 Pumps 3" (76,2 mm) spherical solids
<b>Impeller Shaft</b>	ANSI 4150
<b>Wear Plate, Replaceable</b>	Carbon Steel ASTM A36
<b>Cover Plate</b>	Removable/Adjustable Cast Iron Class 30
<b>Flapper Valve</b>	Neoprene with NYLON and reinforcing ring
<b>Bearing Housing</b>	Cast Iron
<b>Seal Plate</b>	Cast Iron
<b>Shaft Sleeve</b>	ANSI 17-4PH SST
<b>Radial Bearing</b>	Open single ball
<b>Thrust Bearing</b>	Open double ball
<b>Bearing/Seal Cavity Lubrication</b>	SAE No. 30 oil
<b>Flanges</b>	125# Ductile Iron ANSI or DIN
<b>Gaskets</b>	Buna-N, compressed synthetic fibers, vegetable fiber, PTFE, cork, and rubber
<b>O-Rings</b>	Buna-N Teflon coated
<b>Hardware</b>	Plated steel/grade 8/SST
<b>Pressure Release Valve</b>	Brass
<b>Oil Level Sight Gauges</b>	Bearing and Seal Cavity
<b>Net Weight</b>	925 lbs/420 KG

**Optional Equipment and Materials:** Stainless Steel. Automatic air release valve, 120V/240V casing heater. High pump temperature shutdown kit, moisture probe, gauge kit, NPT & DIN standard suction and discharge flanges. Other elastomers available.

**Seal Specifications:** Mechanical oil-lubricated, double floating, self-aligning seal. Titanium & Tungsten Carbide rotating and stationary faces. Stainless steel 316. Carbon fluoro Elastomers. Seal casing and spring in Stainless steel No18-8 Maximum tem-perature of liquid pumped 180°F/83°C.

Note: Consult factory for applications exceeding maximum pressure and/or temperature indicated.

### BARE PUMP DIMENSIONS



Dimensions and weight are approximate. Wastecorp Pumps reserves the right to make changes in design, materials and operating ranges without notice.

**PERFORMANCE CURVE**

Model: TFCC-VP-6x4 Impeller Dia: 13"

Speed: Variable

Solids Size: 3"

